## 『M丁 ヨ

A3－Size Portrait Format Offset Presses

## 340 model

PMET ㄷ
A3－Plus Size Offset Presses

## 520 model



## High-speed, high-quality printing performance. The RMGT 5 series meets a wide range of needs.

The 520 series of A3-plus size offset presses is popular around the world. Featuring user-friendly operation, high printing efficiency, and advanced automation and labor-saving functions, from a 2 -color press with high cost performance to a single-color press ideal for short-run jobs, the 520 series lineup meets a wide range of needs.

520GE model
A3-plus size 2-color offset press

A 2-color press that delivers superior cost-performance


## 520HX model

A3-plus size single-color offset press
For high-speed, high-quality single-color printing

## NP52 numbering and perforating unit

A numbering and perforating (NP) unit capable of inline numbering and perforating


## 520GE model

A compact, superior cost-performance 2-color model boasting easy operation and exceptional printing quality
The 520GE's many automation and labor-saving devices ensure easy operation and exceptional printing quality. Various optional devices are also available, including automatic cleaning devices. The 520GE model delivers outstanding performance for low-cost, short-run color printing.

## SPC semi-automatic plate changing system



The 520 GE model has a semi-automatic plate changer for fast, accurate plate changing. The plate can be mounted by simply placing it on the positioning pins and pressing a button. There is no need to bend the plate's leading edge or tail edge, so no bending tool is required.

## Lever control ink fountain

Lever-controlled ink fountains are included as standard equipment. Ink level markings enable the level in each fountain to be confirmed at a glance. The color can be adjusted quickly and easily by simply moving the lever up or down.

## Vacuum feeder board

A vacuum feeder board makes setting the brush and runner wheels easier and shortens make-ready time when changing the paper size. The sheet is held securely by the vacuum belt and
 smoothly fed to the front lay.

## R-matic continuous dampening system

The 520 GE model is equipped with the R-matic continuous dampening system, which forms a uniform dampening film on the plate surface for excellent reproduction of sharp halftone dots, glossy solids, and finely detailed text.



## Automatic cleaning devices (option)

Automatic ink roller and blanket cleaning devices are available as options to reduce operator workload and shorten the time needed for cleaning and changing colors during job changeover.

## Bearer contact cylinder system

A bearer contact cylinder system for the plate cylinder and blanket cylinder maintains constant cylinder rotation and plate pressure for consistently high printing quality.

## Rotary type stream feeder

A rotary type stream feeder ensures smooth, stable paper feeding for paper thicknesses ranging from thin to heavy stock. Adjustments to accommodate variations in sheet type and size are simple and easy.


## Mechanical Configuration



## 520HX model

## Exceptional versatility to handle a wide range of printing work with outstanding productivity and efficiency

Featuring the R-matic continuous dampening system, highly reliable mechanisms and simple operation, the 520HX model delivers both high productivity and high printing quality. It is the ideal A3-plus size single-color offset press for diverse short-run printing.

## High-speed infeed mechanism (underswing and drop-away front lay)

Thanks to a simple yet precise underswing infeed system, an accurate drop-away front lay system and cam-closed type sheet grippers, stable registration accuracy is maintained even during printing at 13,000 S.P.H.

## Front/side lay register controller

A front/side lay register controller comes as standard equipment to allow operators to simply push buttons to make adjustments to the image position. From the delivery side, the operator can quickly adjust the registration by moving the front and side lays in increments of 0.01 mm ( 0.0004 ") vertically, laterally or diagonally.
[Adjustment range: $\pm 1 \mathrm{~mm}$ ( $0.039^{\prime \prime}$ ) vertically/diagonally, $\pm 2.5 \mathrm{~mm}\left(0.098^{\prime \prime}\right)$ laterally]

## Quick plate mounting

A plate cylinder fixed-position stop function automatically stops the plate cylinder at the ideal position for easy plate mounting. A straight-edge plate clamp with positioning pins and a quick tension mechanism allow accurate and easy plate mounting.


Mechanical Configuration


Numbering and perforating (NP) unit

## NP52

Can be easily retrofitted for use in the pressroom. Designed for high-value-added jobs.

## Independent impression cylinder

The NP52 unit features an independent impression cylinder that is completely separate from the offset printing section so it does not affect the offset printing quality and allows finishing operations to be combined including numbering, vertical and cross perforating, and imprinting.

## Swing-away design



A swing-away design has been adopted for the NP unit. When only offset printing is required without any finishing operations, the NP unit can be swung away from the parent press in just a few minutes.

## Specifications

|  | NP52 |
| :--- | :--- |
| Max. sheet size (when using NP unit) | $365 \times 520 \mathrm{~mm}\left(14.37^{\prime \prime} \times 20.47^{\prime \prime}\right)$ |
| Min. sheet size (when using NP unit) | $182 \times 257 \mathrm{~mm}\left(7.17^{\prime \prime} \times 10.12^{\prime \prime}\right)$ |
| Paper thickness (when numbering) | $0.04-0.25 \mathrm{~mm}\left(0.0016^{\prime \prime}-0.0098^{\prime \prime}\right)$ |
| Paper thickness (when perforating) | $0.04-0.15 \mathrm{~mm}\left(0.0016^{\prime \prime}-0.0059^{\prime \prime}\right)$ |
| Max. numbering area | $345 \times 505 \mathrm{~mm}\left(13.58^{\prime \prime} \times 19.88^{\prime \prime}\right)$ |
| Max. nylon plate size | $120 \times 90 \mathrm{~mm}\left(4.72^{\prime \prime} \times 3.54^{\prime \prime}\right)$ for one spot color printing |
| Max. imprinting area | $345 \times 505 \mathrm{~mm}\left(13.58^{\prime \prime} \times 19.88^{\prime \prime}\right)$ (Spot color printing of <br> numerous small images is possible in this area.) |
| Non-printing area | $9 \pm 1 \mathrm{~mm}$ ( $\left.0.354^{\prime \prime} \pm 0.039^{\prime \prime}\right)$ |
| Printing speed (when using NP unit) | $3,000-8,000 \mathrm{s.P.H}$. |
| Number of ink rollers | 8 (form rollers: 2$)$ |
| Delivery system | Chain delivery |
| Delivery pile capacity | $350 \mathrm{~mm}\left(13.78^{\prime \prime}\right)$ |
| Numbering boxes <br> (straight \& convex) | Mount rings (max.): 5, Numbering boxes on a ring (max.): 4, <br> Total numbering boxes (max.): 20 |
| Repeat numbering | Prints the same number on up to 9 consecutive sheets |
| Vertical perforator | 5 pcs. (max.) |
| Cross perforator | 3 pcs. (max.) |
| Unit dimensions (L $\times \mathrm{W} \times \mathrm{H}$ ) | $920 \times 1,020 \times 1,020$ mm (3' $\left.\times 3^{\prime} 4^{\prime \prime} \times 3^{\prime} 4^{\prime \prime}\right)$ |
| Unit net weight | $460 \mathrm{~kg}(1,015$ lbs.) |

Note: NP 52 can only be installed on a low-pile delivery press. Installation of the NP unit requires that a special chain delivery system be installed on the press.

## Specifications

|  |  | 520GE-2 | 520HX-1 |
| :---: | :---: | :---: | :---: |
| Number of printing units |  | 2 | 1 |
| Max. sheet size |  | $375 \times 520 \mathrm{~mm}$ (14.76" $\times 20.477^{\prime \prime}$ ) |  |
| Min. sheet size |  | $105 \text { x } 100 \text { mm (4.13" x } 3.94 \text { ") }$ <br> Postcard feeding set is necessary. |  |
| Max. printing area |  | $350 \times 505 \mathrm{~mm}$ (13.78" $\times 19.88^{\prime \prime}$ ) |  |
| Paper thickness*1 |  | $0.04-0.4(0.5) \mathrm{mm}\left[0.0016^{\prime \prime}-0.016^{\prime \prime}(0.02 ")\right]$ <br> $0.5 \mathrm{~mm}(0.02$ ") stock can be printed when feeding sheets perpendicular to the fiber direction. |  |
| Max. printing speed*2 |  | 11,000 S.P.H. | 13,000 S.P.H. |
| Plate size |  | $400 \times 510 \mathrm{~mm}$ [Positioning pin pitch: $\left.425 \mathrm{~mm}\left(16.73^{\prime \prime}\right)\right]$ | Standard: $400 \times 510 \mathrm{~mm}\left(15.75^{\prime \prime} \times 20.08^{1 "}\right)$ <br> Max.: $410 \times 510 \mathrm{~mm}$ ( $16.14^{\prime \prime} \times 20.08^{\prime \prime}$ ) |
| Plate thickness |  | 0.3 mm ( $0.012^{\prime \prime}$ ) (cylinder packing total) |  |
| Blanket type |  | Blanket with aluminum bar |  |
| Blanket size |  | $437 \times 541 \times 1.95 \mathrm{~mm}$ ( 17.2 " $\times 21.3$ " $\times 0.077{ }^{\prime \prime}$ ) |  |
| Under-blanket size |  | $389 \times 505 \times 0.6 \mathrm{~mm}$ ( $\left.15.311^{\prime \prime} \times 19.88^{\prime \prime} \times 0.0244^{\prime \prime}\right)$ |  |
| Feeder pile capacity |  | 600 mm (23.62") | 550 mm (21.65") |
| Delivery pile capacity |  | 400 mm (15.75") | 400 mm (15.75") |
| Infeed system |  | Underswing gripper and paper feed cylinder |  |
| Number of rollers | Ink rollers | 16 (form rollers: 4)/unit | 17 (form rollers: 4)/unit |
|  | Water roller | 4 (form roller: 1)/unit |  |


|  |  | 520GE-2 | 520HX-1 |
| :---: | :---: | :---: | :---: |
| Non-printing area |  | $9 \pm 1 \mathrm{~mm}$ ( $\left.0.354^{\prime \prime} \pm 0.039{ }^{\prime \prime}\right)$ |  |
| Vertical image micro adjustment |  | $\pm 1 \mathrm{~mm}\left( \pm 0.039^{\prime \prime}\right)$ by plate cylinder | $\pm 1 \mathrm{~mm}( \pm 0.039$ ") by front lay |
| Vertical image rough adjustment |  | $\pm 20 \mathrm{~mm}\left( \pm 0.79{ }^{\prime \prime}\right)$ |  |
| Lateral image micro adjustment |  | $\pm 2 \mathrm{~mm}$ ( $\pm 0.0799^{\prime \prime}$ ) (by plate cylinder) | $\pm 2.5 \mathrm{~mm}$ ( $\pm 0.098^{\prime \prime}$ ) (side lay) |
| Diagonal image micro adjustment |  | $\pm 0.15 \mathrm{~mm}\left( \pm 0.006^{\prime \prime}\right)$ by plate cylinder (at max. printing area) | - |
| Oiling system |  | Automatic centralized oiling system |  |
| Power source |  | 3 phase, $200 \mathrm{~V}, 50 / 60 \mathrm{~Hz}$ or other voltages |  |
| Electric current |  | 27A | 17A |
| Power consumption |  | 7.5 kW | 5 kW |
| Dimensions | Length | 2,598 mm (8'6") | 1,912 mm (6'3") |
|  | Width | 1,955 mm (6'5") | 1,180 mm (3'10") |
|  | Height | $1,588 \mathrm{~mm}\left(5^{\prime} 3^{\prime \prime}\right)$ | $1,617 \mathrm{~mm}$ ( $5^{\prime} 4^{\prime \prime}$ ) |
| Weight |  | $3,350 \mathrm{~kg}(7,385 \mathrm{lbs}$. | $2,000 \mathrm{~kg}(4,409 \mathrm{lbs}$. |

*2: Local conditions, the type of ink, stock and printing plates, and the required printing quality will affect the maximum printing speed
When printing postcards, the maximum printing speed is 8,000 S.P.H.

| Equipment \& Accessories - Standard $\bigcirc$ : Option - : Not available |  |  | - : Standard O: Option - Not available |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 520GE-2 | 520HX-1 |  | 520GE-2 | 520HX-1 |
| Vacuum feeder board | - | - | Static eliminator | - | - |
| Integrated feeder board roller movement system | - | - | De-curler | $\bigcirc$ | $\bigcirc$ |
| Front lay micro adjustment device (manual) | $\bullet$ | - | Powder spray | - | $\bigcirc$ |
| Front/side lay register controller | - | - | Preset repeat counter (5-digit) | - | - |
| SPC semi-automatic plate changing system | - | - | Machine counter (8-digit) | - | - |
| Lever control ink fountain | - | - | Print counter (8-digit) | $\bigcirc$ | $\bigcirc$ |
|  |  | - | OK monitor | - | - |
| Dial control registration adjustment | (2nd unit only) |  | Tape inserter | $\bigcirc$ | $\bigcirc$ |
| Dial control ink fountain | - | $\bigcirc$ | Nonstop delivery device | $\bigcirc$ | $\bigcirc$ |
| R-matic continuous dampening system | - | - | Straight edge blanket clamp set | $\bigcirc$ | $\bigcirc$ |
| Chiller for dampening solution | - | - | RP780-425M register punch | $\bigcirc$ | $\bigcirc$ |
| Cushion tank for dampening solution | $\bigcirc$ | $\bigcirc$ | RP520-425/220F register punch | $\bigcirc$ | $\bigcirc$ |
| R-matic-D continuous dampening system with hickey removing function | $\bigcirc$ | - | NP unit: NP52 | $\bigcirc$ | $\bigcirc$ |
| Automatic ink roller cleaning device | O* | - | Postcard feeding set | - | $\bullet$ |
| Automatic blanket cleaning device | O* | - | Ink oscillating form roller (for 1st form roller) | $\bigcirc$ | $\bigcirc$ |
| Non-operation side crawl operation box (mechanical/electronic) | $\bigcirc$ | - | Oscillating bridge roller | $\bigcirc$ | $\bigcirc$ |
| Double sheet detectors | $\bullet$ | $\bullet$ | Air compressor | -*2 | -*2 |
| Slewed paper detector | - | - | Various safety devices (certified under global safety standards) | - | - |

*1: Factory installation recommended. *2: Not equipped with an air compressor. Should be provided by customer.
Design and specification are subject to change without notice.
Specifications including accessories may slightly differ depending on the country

## Dimensions



## The versatility to meet a wide range of printing needs. Simple and easy to use - the RMGT 3 series.

Boasting a compact, space-saving design. The impressively user-friendly RMGT 3 series of A3-size portrait format presses is ideal for printing short-run jobs such as postcards, envelopes, and fliers. Featuring excellent versatility in a lineup ranging from simple, compact single-color models to a 4-color model, plus smooth integration with various CTP systems, RMGT 3 presses deliver greater labor-saving and higher productivity.

## 340HA-4

A3-size portrait format 4-color offset press
A compact, space-saving press for economical 4-color printing


## 340HA-2

A3-size portrait format 2-color offset press
Two-color press with enhanced functions for fast, easy printing


## 340PCX-2

A3-size automatic offset perfector
For easier, more efficient perfecting


## 340CR-1

A3-size portrait format single-color offset press
Enhanced functions ensure easier operation and high-quality printing


## 340CCD-1

A3-size portrait format single-color offset press
Prints a wide range of jobs from multi-page work to postcards, envelopes, and fliers


## 340HA-4

## A compact, space-saving press for economical 4-color printing

This A3-size portrait format 4-color offset press meets market needs for color printing and digitalization. It is ideal for printing short-run jobs such as postcards, leaflets, direct-mail advertisements, and envelopes.

## SPC semi-automatic plate changing system

Plate mounting can be performed automatically simply by inserting the plate into the plate clamps and pressing the plate load button. The rest of the process is fully automatic and highly precise, with no tools required. Plates can also be removed quickly with no tools.


## Paper size change button

The paper size can be changed quickly and easily with the convenient paper size change button. A single sheet is fed and automatically stops at the front lay and at the delivery section for quick and easy setting of the guides at each section.

RP520-425/220F high-precision register punch

A register punch that performs high-precision punching based on the register marks is standard equipment. This greatly reduces registration adjustment and shortens make-ready time.

## PCS-F printing control system

The PCS-F is a printing control system that includes an operation stand which enables remote control of the ink fountain keys. Centralized operation at the delivery side reduces the color adjustment time and increases efficiency.



Diagonal image adjustment paper feed cylinder and dial-type image adjustment device

The image position can be adjusted to within $\pm 20 \mathrm{~mm}$ vertically and $\pm 2 \mathrm{~mm}$ laterally using the image position adjustment dial. The image position can even be adjusted vertically within $\pm 0.5$ mm (for the maximum paper size) using the paper feed cylinder while the press is in operation, reducing registration time.

## Satellite V-shaped 5-cylinder system

This 4-color press features a simple mechanism in which two satellite V -shaped 5 -cylinder 2-color printing units are connected via three transfer cylinders. Printing is completed with only four gripper changes for higher image precision.


## SuperDampener

Using six rollers including a motor-driven fountain roller, from the start of printing this dampening system immediately forms an optimal film on the plate surface. The dampening solution volume can be
 flexibly adjusted according to the ink, plate material, paper stock and ambient conditions, enabling a wide range of plate materials including digital plates.

## Delivery side centralized operation panel

All settings, including the number of sheets to be printed, printing speed, dampening solution volume, and printing unit selection can be centrally performed at the delivery section.

Specifications

| Number of printing units | 4 |
| :---: | :---: |
| Dampening system | SuperDampener continuous dampening system |
| Max. sheet size | $450 \times 340 \mathrm{~mm}$ (17.72" $\times 13.39$ ') |
| Min. sheet size | $100 \times 90 \mathrm{~mm}$ (3.94" $\times 3.54$ ") |
| Paper thickness | $0.04-0.3 \mathrm{~mm}$ ( 0.0016 "-0.012") |
| Max. printing area | $438 \times 330 \mathrm{~mm}$ (17.24" $\times 12.99$ ") |
| Printing speed | 3,000-10,000 S.P.H. <br> (Local conditions, the type of ink, stock and printing plates, and the required printing quality will affect the maximum printing speed.) |
| Plate size | $485 \times 335 \pm 1 \mathrm{~mm}\left(19.09^{\prime \prime} \times 13.19^{\prime \prime} \pm 0.04^{\prime \prime}\right)$ <br> Metal plate thickness $=0.15 \mathrm{~mm}$ ( $0.006^{\prime \prime}$ ) <br> Polyester plate thickness $=0.2 \mathrm{~mm}$ ( $0.0079^{\prime \prime}$ ) |
| Plate clamp system | Straight-edge plate clamp with positioning pins (with diagonal image adjustment knob) |
| Blanket type | Blanket with aluminum bar |
| Feeding system | Universal feeder |
| Feeder pile system | Pre-pile |
| Feeder pile capacity | 440 mm (17.32") |
| Delivery system | Chain delivery |
| Delivery pile capacity | 440 mm (17.32") |
| Number of rollers | Ink rollers: 16 (form rollers: 3 ) <br> Water rollers: 6 (form roller: 1 ) |
| Non printing area | 8 mm (0.31") |
| Vertical image adjustment | $\pm 20 \mathrm{~mm}$ (0.79") |
| Lateral image adjustment | $\pm 2 \mathrm{~mm}$ (0.079") |
| Oiling system | Centralized oiling system |
| Power | Three-phase, $200 \mathrm{~V}, 50 / 60 \mathrm{~Hz}, 17 \mathrm{~A}$ or other voltages Single-phase, $208 \mathrm{~V}, 60 \mathrm{~Hz}, 24 \mathrm{~A}$ (for USA only) |
| Power consumption | Three-phase $5 \mathrm{~kW} /$ Single-phase 4 kW |
| Dimensions ( $\mathrm{L} \times \mathrm{W} \times \mathrm{H}$ ) | $3,750 \times 1,040 \times 1,595 \mathrm{~mm}$ ( $12^{\prime} 4^{\prime \prime} \times 3^{\prime} 5$ " $\times 5^{\prime} 3$ ' $)$ |
| Net weight | $3,050 \mathrm{~kg}(6,724 \mathrm{lbs}$. |

Design and specifications are subject to change without notice.
Specifications including accessories may slightly differ depending on the country.

## Equipment \& Accessories

## Standard

PCS-F printing control system
SPC semi-automatic plate changing system
Straight edge plate clamp (spring tension system)
RP520-425/220F register punch
Dial type image adjustment device
Diagonal image adjustment device (using paper feed cylinder)
SuperDampener continuous dampening system
Chiller for dampening solution

- Blanket cleaning device
- Double sheet detector (mechanical and electronic)

Paper jam detector (feeder board, blanket and delivery sections)

- Paper pull-out device
- Delivery pile automatic lowering mechanism
- Delivery table dolly lower limit switch

Vacuum slowdown whee

- Powder spray
- Preset repeat counter with batch function (electronic, 5-digit)
- Machine counter (number of machine rotations, 8-digit, non-resettable)

Static eliminator

- Ink roller clean-up attachment

Pre-pile
OK monitor
Safety devices

## Options

- Tape inserter
- De-curler

Multi-size paper pile board
PPC Server III (for PPF)

- Ink Volume Settter (for PS)

Print counter (total number of printed sheets, 8-digit, non-resettable)
Upper guide for envelope feeding

- Exclusive parts for envelopes
- Cushion tank for dampening solution

Note: The customer should provide an air compressor For more information, please ask your dealer.

## Dimensions



## Mechanical Configuration



## 340HA-2

## The 2-color press feature a variety of functions for faster, easier printing

The compact design and economical multi-color printing capability are ideal for short-run color printing work such as postcards, leaflets, direct-mail advertisements, and envelopes.

## SPC semi-automatic plate changing system

Plate mounting can be performed automatically simply by inserting the plate into the plate clamps and pressing the plate load button. The rest of the process is fully automatic and highly precise, with no tools required. Plates can also be removed quickly with no tools.


## Paper size change button

The paper size can be changed quickly and easily with the convenient paper size change button. A single sheet is fed and automatically stops at the front lay and at the delivery section for quick and easy setting of the guides at each section.

## Diagonal image adjustment paper feed cylinder and dial-type image adjustment device

The image position can be adjusted to within $\pm 20 \mathrm{~mm}$ vertically and $\pm 2 \mathrm{~mm}$ laterally using the image position adjustment dial. The image position can even be adjusted vertically within $\pm 0.5$ mm (for the maximum paper size) using the paper feed cylinder while the press is in operation, reducing registration time.

## Lever control ink fountain (option)

Ink level markings on the ink fountains enable the level in each fountain to be confirmed at a glance. The color can be adjusted quickly and easily by simply moving the lever up or down.


## PCS-F printing control system (option)

The PCS-F is a printing control system that includes an operation stand which enables remote control of the ink fountain keys. Centralized operation at the delivery side reduces the color adjustment time and increases efficiency.


## SuperDampener

Using six rollers including a motor-driven fountain roller, this dampening system immediately forms an optimal film on the plate surface from the start of printing. The dampening solution volume can be flexibly adjusted according to the ink,
 plate material, paper stock and ambient conditions, enabling a wide range of plate materials including digital plates.

## Satellite V-shaped 5-cylinder system

A single double-diameter impression cylinder is used, enabling 2 -color printing with no gripper changes for exceptional printing quality.


## Delivery side centralized operation panel

All settings, including the number of sheets to be printed, printing speed, dampening solution volume, and printing unit selection can be centrally performed at the delivery section.

## Specifications

| Number of printing units | 2 |
| :---: | :---: |
| Dampening system | SuperDampener continuous dampening system |
| Plate changing system | SPC semi-automatic plate changing system |
| Max. sheet size | $450 \times 340 \mathrm{~mm}$ (17.72" $\times 13.39$ ') |
| Min. sheet size | $100 \times 90 \mathrm{~mm}$ ( $3.944^{\prime \prime} \times 3.54{ }^{\prime \prime}$ ) |
| Paper thickness | $0.04-0.3 \mathrm{~mm}\left(0.0016^{\prime \prime}-0.012^{\prime \prime}\right)$ |
| Max. printing area | $438 \times 330 \mathrm{~mm}$ ( $\left.17.24^{\prime \prime} \times 12.99^{\prime \prime}\right)$ |
| Printing speed | 3,000-10,000 S.P.H. <br> (Local conditions, the type of ink, stock and printing plates, and the required printing quality will affect the maximum printing speed.) |
| Plate size | $\begin{aligned} & 485 \times 335 \pm 1 \mathrm{~mm}\left(19.09 \text { " } \times 13.19 " \pm 0.04^{\prime \prime}\right) \\ & \text { Metal plate thickness }=0.15 \mathrm{~mm}\left(0.006^{\prime \prime}\right) \\ & \text { Polyester plate thickness }=0.2 \mathrm{~mm}\left(0.0079^{\prime \prime}\right) \end{aligned}$ |
| Plate clamp system | Straight-edge plate clamp with positioning pins (with diagonal image adjustment knob) |
| Blanket type | Blanket with aluminum bar |
| Feeding system | Universal Feeder |
| Feeder pile system | Pre-pile |
| Feeder pile capacity | 440 mm (17.32") |
| Delivery system | Chain delivery |
| Delivery pile capacity | 440 mm (17.32") |
| Number of rollers | Ink roller: 16 (form rollers: 3) Water rollers: 6 (form roller: 1) |
| Non-printing area | 8 mm (0.31") |
| Vertical image adjustment | $\pm 20 \mathrm{~mm}$ (0.79") |
| Lateral image adjustment | $\pm 2 \mathrm{~mm}\left(0.079^{\prime \prime}\right)$ |
| Diagonal image adjustement | $\pm 0.5 \mathrm{~mm}$ ( $\pm 0.02$ ") (paper feed cylinder) |
| Oiling system | Centralized oiling system |
| Power | Single-phase: 208 V 60Hz 17.5A $220 \mathrm{~V} 50 / 60 \mathrm{~Hz} 16.5 \mathrm{~A}$ or other voltages |
| Wattage | 2.8 kW |
| Dimensions ( x W W x H) | $2,330 \times 868.4 \times 1,558 \mathrm{~mm}$ (7'8" $\times 2^{\prime} 10$ " $\times 5^{\prime} 11^{\prime \prime}$ ) |
| Net Weight | $1,330 \mathrm{~kg}(2,932 \mathrm{lbs}$. |

Design and specifications are subject to change without notice. Specifications including accessories may slightly differ depending on the country.

## Equipment \& Accessories

## Standard

- SPC semi-automatic plate changing system
- SuperDampener continuous dampening system

Chiller for dampening solution

- Dial type image adjustment device
- Diagonal image adjustment device (using paper feed cylinder)
- Plate cylinder predetermined position stop mechanism

Straight-edge plate clamp (spring-tension system)
RP520-425/220F register punch

- Ink ductor automatic control
- Ink volume stepless adjustment mechanism
- Double sheet detector (mechanical)
- Paper jam detector (feeder board, blanket and delivery)
- Delivery paper pull-out device
- Powder spray
- Preset repeat counter with batch function (electronic, 5-digit)
- Machine counter (number of machine rotations, 8-digit, non-resettable)
- Static eliminator
- Ink roller clean-up attachment
- Pre-pile
- OK monitor
- Delivery pile automatic lowering mechanism
- Delivery table dolly lower limit switch
- Safety devices

Centralized oiling system

## Options

- Cushion tank for dampening solution
- Lever control ink fountain
- Double sheet detector (electronic)
- PCS-F printing control system
- Tape inserter

Multi-size paper pile board

- PPC Server III (for PPF)
- Ink Volume Settter (for PS)
- Blanket cleaning device
- Print counter (total number of printed sheets, 8-digit, non-resettable)
- Upper guide for envelope feeding
- Exclusive parts for envelopes
- Ink oscillating form roller

Note: The customer should provide an air compressor For more information, please ask your dealer.

## Mechanical Configuration



## Dimensions


(1) PCS-F printing control system (option)
(2) Cushion tank (option)
(3) Chiller for dampening solution

## 340PCX-2

## For easier, more efficient perfecting. Automatic operation boosts productivity.

The 340PCX-2 has an array of automation and labor-saving functions embodying RMGT's wealth of small press expertise. This blanket-to-blanket type automatic perfector features lever-less printing and controls at the delivery section to reduce operator burden and make operation easier.


## Automatic Continuous Printing

The complete printing cycle - from master insertion to image transfer, sheet feed, printing, master ejection, and blanket cleaning and drying - is automatically performed at the touch of a button.

- Automatic master insertion and ejection enables smooth, continuous printing
- Paper master tail edge holder
- Automatic blanket cleaning and drying after printing is completed
- Test feed function to easily check printing quality before actual printing run


## Crestline ${ }^{\circledR}$ dampening system*

The Crestline ${ }^{\circledR}$ dampening system enables easy adjustment of the water supply volume. This system maintains a stable water film on the printing plate, making it easy to ensure consistently high-quality printing from text to solid colors.
*Crestline is a registered trademark of Accel Graphic Systems.

## Easy pushbutton operation

Lever-less operation enables printing to be started at the press of a button. The swiveling operation panel can be easily adjusted to the optimum viewing angle.

## Stable blanket-to-blanket perfecting and direct chain delivery

The 340PCX-2 employs a blanket-to-blanket type perfecting system that performs printing by passing the sheets between the two blanket cylinders. The sheets travel in a straight line from the feeder to the delivery section for smooth sheet transport.

## Specifications

| Number of printing units | 2 |
| :---: | :---: |
| Max. sheet size | $450 \times 340 \mathrm{~mm}$ (17.72" $\times 13.39$ ") |
| Min. sheet size | $130 \times 90 \mathrm{~mm}\left(5.12^{\prime \prime} \times 3.54\right. \text { ") }$ <br> When printing minimum sheet size, all 12 skid rollers have to be used. |
| Paper thickness | 0.04-0.3 mm (0.0016" - 0.0012") |
| Max. printing area | $438 \times 317 \mathrm{~mm}$ (17.24" x 12.48") |
| Printing speed | $3,000-10,000 \text { S.P.H. }$ <br> (Local conditions, the type of ink, stock and printing plates, and the required printing quality will affect the maximum printing speed.) |
| Plate size | Pin bar type: $492 \times 324 \mathrm{~mm}$ ( $19.37^{\prime \prime} \times 12.76$ ") (for metal plates) Straight type: $492 \times 326 \mathrm{~mm}$ ( $19.37^{\prime \prime} \times 12.83^{\prime \prime}$ ) (for paper masters) When using the paper master tail edge holder, plate length should be from 467 to 473 mm (18.39" - 18.62"). |
| Plate pile capacity | Front and back side 1 plate each (plate can be supplied during printing) |
| Type of paper master | Electrostatic paper plate master, Photo-direct type paper master |
| Plate clamp systems | For metal plates: Pin bar type, 25 holes, 12.7 mm ( $0.5^{\prime \prime}$ ) pitch For paper masters: Straight edge plate clamp |
| Blanket type | Blanket with aluminum bar |
| Blanket size | $494 \times 319 \times 1.95 \mathrm{~mm}$ ( 19.45 " $\times 12.56$ " $\times 0.077$ ") |
| Feeding system | Universal feeder |
| Feeder pile system | Pre-pile |
| Feeder pile capacity | 620 mm (24.41") |
| Delivery system | Direct chain delivery |
| Delivery pile capacity | 720 mm (28.35") |
| Number of rollers | Ink roller: 12 (form rollers: 2) $\times 2$ units <br> Water rollers: Primary unit 5 (form roller: 1) <br> Secondary unit 6 (form roller: 1) |
| Dampening system | Crestline ${ }^{*}$ dampening system*1 |
| Non-printing area | 8 mm (0.31") |
| Registration system | Push guide |
| Vertical image adjustment | $\pm 20 \mathrm{~mm}$ (0.79") |
| Lateral image adjustment | $\pm 2 \mathrm{~mm}$ (0.079") |
| Oiling system | Centralized oiling system |
| Power | Single phase: $220 \mathrm{~V} 50 / 60 \mathrm{~Hz} 10 \mathrm{~A}$ or other voltages |
| Power consumption | 2 kW |
| Motor wattage | Drive motor: 1.5 kW Pump motor: 550 W |
| Dimensions ( $\mathrm{L} \times \mathrm{W} \times \mathrm{H}$ ) | $2,160 \times 930 \times 1,480 \mathrm{~mm}$ ( $\left.7^{\prime \prime} 1{ }^{\prime \prime} \times 3^{\prime \prime} 1{ }^{\prime \prime} \times 4^{\prime} 10^{\prime \prime}\right)$ |
| Net weight*2 | $1,080 \mathrm{~kg}(2,380 \mathrm{lbs}$. |

*1: Recommended pressroom conditions: $15^{\circ} \mathrm{C}-28^{\circ} \mathrm{C}\left(59^{\circ} \mathrm{F}-82.4^{\circ} \mathrm{F}\right), 40 \%-80 \%$ humidity
*2: Weight does not include peripheral devices.
Design and specifications are subject to change without notice.
Specifications including accessories may slightly differ depending on the country.

## Equipment \& Accessories

## Standard

Automatic master insertion and ejection

- Automatic blanket cleaning and drying
- Continuous paper master feeding and printing
- Vertical and lateral register remote control
- Crestline ${ }^{\bullet}$ dampening system
- Paper feed timing delay detector
- Double sheet detector and ejector
- Blanket jam detector
- Infeed jam detector
- Delivery air blower
- Delivery table dolly automatic lowering device
- Delivery table dolly lower limit switch
- Delivery fans
- Static eliminator
- Crawl function
- Preset repeat counter with batch function (electronic, 5-digit)
- Print counter (total number of printed sheets, 8-digit, non-resettable)
- Machine counter (total number of press rotations, 8-digit, non-resettable)
- Plate counter (total number of paper masters used)
- Oil warning lamp
- Powder spray
- Squeeze roller
- Back guide star wheel
- Ink roller cleanup attachment
- Safety devices


## Options

- Tape inserter

Multi-size paper pile board

## Mechanical Configuration


(1) Plate cylinder
(2) Blanket cylinder
(3) Paper path
(4) Paper master

## Dimensions



## 340CR-1

## Equipped with enhanced functions for easy high-quality printing

A 16-roller inking system including three form rollers ensures high-quality printing of photographs, solid colors, and halftones. A Crestline ${ }^{\circledR}$ continuous dampening system enables easy adjustment of the dampening solution volume, ensuring a stable dampening supply.

## An inking system that ensures beautiful printing of photographs and solid colors

Sixteen rollers — including three form rollers of different diameters and three oscillating rollers - deliver beautiful results for printing photographs and solid colors.


## Simple single lever control

Dampening, inking, paper feeding and printing can be controlled with a single lever. Three-shift operation enables beautiful results from the first sheet.

## Pushbutton inching control

Slow-speed inching and stopping of the plate cylinder is easily performed at the push of a button for easier plate mounting and removal and blanket cleaning.

## Dial-type image position adjustment improves efficiency

The image position adjustment dial can be used to fine-tune the image position vertically within $\pm 20 \mathrm{~mm}$. Blanket cleaning is not required after vertical image adjustment, reducing downtime.

## Proprietary diagonal micro adjustment device

It is possible to adjust the printing sheet diagonally while printing. Based on the maximum paper size, the maximum diagonal adjustment is 0.7 mm (vertical: 0.5 mm ).

## Safe design protects both the operator and the press

If a safety cover is opened or the safety bars are touched, the press automatically stops. The press also stops when the blanket jam detector or the delivery jam detector is triggered or the emergency button is activated.

## Specifications

| Max. sheet size | $450 \times 340 \mathrm{~mm}$ (17.72" $\times 13.39$ ') |
| :---: | :---: |
| Min. sheet size | $140 \times 90 \mathrm{~mm}$ ( $5.511^{\prime \prime} \times 3.54$ ") |
| Paper thickness | $0.04-0.3 \mathrm{~mm}\left(0.0016{ }^{\prime \prime}-0.012^{\prime \prime}\right)$ |
| Max. printing area | $438 \times 330 \mathrm{~mm}$ ( 17.24 " $\times 13^{\prime \prime}$ ) |
| Printing speed | $3,000-10,000 \text { S.P.H. }$ <br> (Local conditions, the type of ink, stock and printing plates, and the required printing quality will affect the maximum printing speed.) |
| Plate size | $485 \times 335 \mathrm{~mm}$ (19.09" $\times 13.19$ ") Max. plate width: 352 mm (13.86") |
| Plate thickness | 0.13-0.15 mm (0.0051" - 0.0059") |
| Plate clamp type | Straight-edge plate clamp with positioning pins |
| Blanket type | Blanket with aluminum bar |
| Feeding system | Universal feeder |
| Feeder pile system | Pre-pile |
| Feeder pile capacity | 440 mm (17.32") |
| Delivery system | Chain delivery |
| Delivery pile capacity | 540 mm (21.26") |
| Number of rollers | Ink rollers: 16 (form rollers: 3) Water rollers: 4 (form roller: 1) |
| Dampening system | Crestline ${ }^{*}$ dampening system*1 |
| Registration system | Push side guide, diagonal micro adjustment of paper feed cylinder |
| Infeed system | Paper feed cylinder |
| Non-printing area | 8 mm (0.31") |
| Max.vertical image adjustment | $\pm 20 \mathrm{~mm}$ (0.79") |
| Oiling system | Centralized oiling system |
| Power | Single-phase $208 \mathrm{~V} 60 \mathrm{~Hz} 8.5 \mathrm{~A}, 220 \mathrm{~V} 50 / 60 \mathrm{~Hz} 8 \mathrm{~A}$ or other voltages |
| Power consumption | 1.8 kW |
| Motor wattage | Drive motor: 1.5 kW Pump motor: 550W |
| Dimensions ( $\mathrm{L} \times \mathrm{W} \times \mathrm{H}$ ) | 2,190 $\times 915 \times 1,460 \mathrm{~mm}$ ( $\left.7^{\prime} 2^{\prime \prime} \times 3^{\prime \prime} \times 4^{\prime \prime} 9^{\prime \prime}\right)$ |
| Net weight*2 | $780 \mathrm{~kg} \mathrm{(1,720} \mathrm{lbs)}$. |

*1: Recommended pressroom conditions: $15^{\circ}-28^{\circ} \mathrm{C}\left(59^{\circ}-82.4^{\circ} \mathrm{F}\right), 40 \%-80 \%$ humidity
${ }^{*} 2$ : Weight does not include peripheral devices.
Design and specifications are subject to change without notice.
Specifications including accessories may slightly differ depending on the country

## Equipment \& Accessories

## Standard

- Preset repeat counter with batch function (electronic, 5 -figure)
- Double sheet detector (mechanical)
- Blanket jam detector
- Star-wheel type rotary guide
- Crawl function
- Electric cylinder ON system
- Delivery pile automatic lowering mechanism
- Delivery jam detector
- Delivery table dolly lower limit switch
- Plate cylinder predetermined position automatic stop function - RP22 register punch
- Machine counter (number of machine rotations, 8-digit, non-resettable) - Ink roller clean-up attachment
- Safety devices


## Options

- Tape inserter
- Multi-size paper pile board
- Print counter (total number of printed sheets, 8-digit, non-resettable)
- Auxiliary guide set for envelopes
- Lever control ink fountain
- RP520-425/220F register punch
- Upper guide for envelopes
- Static eliminator
- Powder spray
- Squeeze roller

Mechanical Configuration


## Dimensions



## 340CCD-1

## Prints a wide range of jobs from multi-page work to postcards, envelopes, and fliers

This single-color press is designed for easy operation and high productivity. A Crestline ${ }^{\circledR}$ continuous dampening system enables easy adjustment of the dampening solution volume, ensuring a stable dampening supply. The $340 \mathrm{CCD}-1$ can flexibly handle a wide range of short-run printing work.

## Crestline ${ }^{\circledR}$ dampening system*

The 340 CCD- 1 is equipped with a Crestline ${ }^{\circledR}$ dampening system that ensures a stable supply of dampening film to the plate surface, reducing sheet waste and ensuring high printing quality.

* Crestline is a registered trademark of Accel Graphic Systems.

Recommended pressroom conditions: $15^{\circ}-28^{\circ} \mathrm{C}\left(59^{\circ}-82.4^{\circ} \mathrm{F}\right), 40 \%-80 \%$ humidity

## High reliability backed by proven technology

- Inverter control for smoothly regulating the printing speed from low to high
- Photocell-type impression ON/OFF device for contact-free sheet detection ensures stable sheet feed


## Operator-friendly controls

- Centrally located switches and other controls plus an easy-to-use swiveling operation panel
- Centralized oiling system for easy oiling at the pull of a lever
- Dial-type vertical image position adjustment for easy and accurate image position adjustment (adjustment volume: $\pm 20 \mathrm{~mm}$ [ $\pm 0.787$ "])
- Master guide to ensure accurate positioning of paper masters


## Mechanical Configuration



Specifications


| Dampening system | Crestline ${ }^{*}$ dampening system |
| :---: | :---: |
| Max. sheet size | $450 \times 340 \mathrm{~mm}$ (17.72" $\times 13.39$ ") |
| Min. sheet size | $130 \times 90 \mathrm{~mm}$ ( $5.12{ }^{\prime \prime} \times 3.54$ ") |
| Paper thickness | $0.04-0.3 \mathrm{~mm}\left(0.0016^{\prime \prime}-0.012^{\prime \prime}\right)$ |
| Max. printing area | $438 \times 330 \mathrm{~mm}$ (17.24" x 13") |
| Printing speed | 3,000-10,000 S.P.H. <br> Local conditions, the type of ink, stock and printing plates, and the required printing quality will affect the maximum printing speed. |
| Plate size | $492 \times 335 \mathrm{~mm}$ (19.37" $\times 13.19{ }^{\prime \prime}$ ) |
| Metal plate type | Pin bar type, 25 holes, 12.7 mm (0.5") pitch |
| Blanket type | PUN-type blanket |
| Feeding system | Universal feeder |
| Feeder pile capacity | 450 mm (17.72") |
| Delivery pile capacity | 520 mm (20.47") |
| Number of rollers | Ink roller: 10 (form rollers: 2) Water rollers: 5 (form roller: 1) |
| Non-printing area | 8 mm (0.315") |
| Vertical image adjustment range | $\pm 20 \mathrm{~mm}$ |
| Power | Single phase 220V $50 / 60 \mathrm{~Hz} 7.0 \mathrm{~A}$ |
| Power consumption | 1.2 kW |
| Dimensions ( $\mathrm{L} \times \mathrm{W} \times \mathrm{H}$ ) | $1,450 \times 930 \times 1,450 \mathrm{~mm}$ (4'9" $\times 33^{\prime \prime} 1{ }^{\prime \prime} \times 4^{\prime} 9$ ') |
| Net weight | $520 \mathrm{~kg}(1,148 \mathrm{lbs}$. |

## Equipment \& Accessories

## Standard

- Double sheet detector (electronic)

Paper jam detector
(for blanket cylinder)
Preset repeat counter with
batch function (electronic, 5 -digit)
Vertical image micro-adjustment device

- Delivery jam detector
- Automatic ink ductor ON/OFF
control device
Crank handle vertical paper guide
- Diagonal image adjustment device (on plate clamp)
Delivery table dolly lower limit switch
- Delivery air blower
- Photocell type impression cylinder ON/OFF device
- Blanket with aluminum bar
- Ink roller cleanup attachment
- Master setting guide
- Squeeze roller
- Safety device


## Options

Blanket cleaning device

- Envelope feeder
- Card guide
- Skip feed device
(double image function type)
- Tape inserter
- Static eliminator
- Star-wheel type rotary guid
- 4 additional ink rollers
- Multi-size paper pile board
- Powder spray
- Back blower
- Grand total counter


## RMG̃T RYOBI MHI Graphic Technology Ltd.

## International Sales and Marketing Department

5-2-8 TOSHIMA, KITA-KU, TOKYO 114-0003, JAPAN
TEL +81-3-3927-5238, FAX +81-3-3927-5240
www.ryobi-group.co.jp/graphic/english/
For business locations and other information

